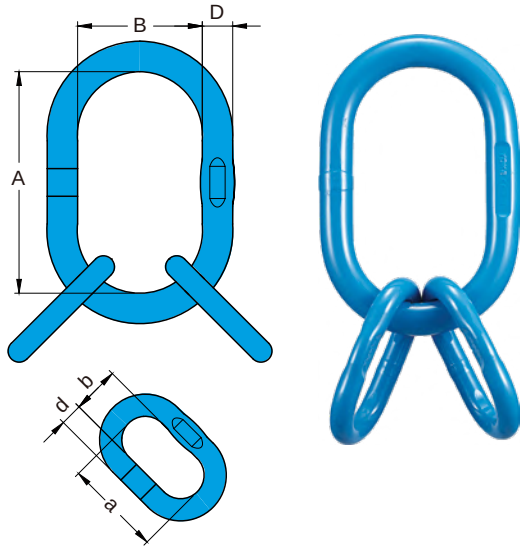




- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A906/A906M, ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184, DIN PAS1061.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 3-4 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

X-006 Welded Master Link Assembly

Item No.	Assembled with	For	WLL β 0-45° tonnes	Proof Load kN	Used to single hook according to DIN 15401 No.	Dimensions (mm)						N.W. kg
		Grade 100 Chain (mm) 3 and 4-leg				D	A	B	d	a	b	
X-006-19	BD-19 +2 DD-13	6	4.2	103	5	19	135	75	13	54	25	1.3
X-006-22	BD-22 +2 DD-16	7,8	8.2	201	6	22	160	90	16	70	34	2.2
X-006-28	BD-28 +2 DD-19	10	10.7	262	8	28	180	100	19	85	40	3.9
X-006-32	BD-32 +2 DD-22	13	15.7	385	10	32	200	110	22	115	50	6.1
X-006-36	BD-36 +2 DD-28	16	22.2	544	16	36	260	140	28	140	65	10.6
X-006-50	BD-50 +2 DD-32	20	34.1	835	32	50	300	200	32	150	70	21.2
X-006-501	BD-50 +2 DD-36	22	40	980	32	50	300	200	36	170	75	23.8
X-006-60	BD-60 +2 DD-45	26	56	1372	32	60	400	200	45	170	80	41.3
X-006-70	BD-70 +2 DD-50	32	85	2083	50	70	460	250	50	200	100	63.7

★ Design factor 4:1 proof tested and certified.