



- Quenched and Tempered Alloy Steel.
- At least 25% greater WLL than traditional G80 products.
- Manufactured in accordance with ASTM A952/A952M, ASME B30.9, ASME B30.26, EN 1677-4 and OSHA 1910.184.
- Proof Load tested at 2.5 times the WLL with certification for each batch manufactured.
- Design Factor 4:1.
- Fatigue rated to 20,000 cycles at 1.5 times the WLL.
- Tempering temperature at a minimum of 400°C.
- Welded Master Link designed for 1-2 legs Chain, Wire Rope and Webbing Slings.
- Each link is marked with batch number that links to the test certificate with full traceability to raw materials.

X-002 Welded Master Link

Item No.	Code No.	For Grade 100 Chain (mm)		WLL β 0-45° tonnes	Proof Load kN	Used to single hook according to DIN 15401 No.	Dimensions (mm)			N.W. kg
		1-leg	2-leg				D	A	B	
X-002-13	BD-13	7,8	6	2.8	69	2.5	13	110	60	0.3
X-002-16	BD-16	10	7,8	4.0	98	2.5	16	110	60	0.5
X-002-19	BD-19	13	10	6.7	164	5.0	19	135	75	0.9
X-002-22	BD-22	13	10	8.5	208	6.0	22	160	90	1.5
X-002-28	BD-28	16	13	11.5	282	8.0	28	180	100	2.7
X-002-32	BD-32	20	16	17.0	417	10.0	32	200	110	3.9
X-002-36	BD-36	22	20	25.1	615	16.0	36	260	140	6.3
X-002-45	BD-45	26	22	38.3	938	25.0	45	300	180	11.8
X-002-50	BD-50	32	26	45.0	1103	32.0	50	300	200	15.2

★ Design factor 4:1 proof tested and certified.